

Compressed Air Filters

RAXOR compressed air pipeline filters are designed to remove moisture, oil and dust particles from the compressed air and make it suitable for instruments and process air application. RAXOR filters are designed for High Dust load and for continuous removal of moisture and oil content. These filters can remove dust particles down to 0.01 micron and can reduce the oil level down to <0.003 PPM. All filters are made with the die-cast aluminium body with powder coating and the elements are made of high quality Glassfibre material. When used, these filters can give the air quality suitable for even sterile air application.

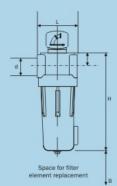
Under standard conditions these filters are designed for the working period of more than 7000 hrs. of continuous application.

Raxor makes filter Housing with elements of High standard for new projects Installations and also replacement elements for the filters of Ultrafilter, Domnick Hunter, Parker, Atlas Copco, Zander and other world known brands.

Technical Details:

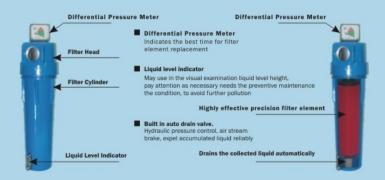
| Pre filter (Grade V) | : | For the removal of particles of 5 μ and above. To be used after the air receiver and before the air dryer. |
|-----------------------------------|---|--|
| Precision Filter (Grade A) | : | For removal of dust particles upto 1 μ and residual oil content<0.1 ppm w/w. Can be used as main pipeline filter before the air dryer or can be used to protect pneumatic tools. |
| Micro Fine Filter (Grade B) | : | For removal of dust particles upto 0.1 μ and residual oil content <0.05 ppm w/w when installed with suitable prefilter. This is suitable to be used before and after the air dryer and gives very high quality of air. |
| Ultrafine Filter (Grade C) | : | Removal of dust particles upto 0.01 μ and residual oil content of <0.01 ppm w/w when installed with suitable prefilter suitable for high quality air requirements of Textile, Pharma etc and process industries. |
| Activated Carbon Filter (Grade D) | : | For the removal of oil vapour and hydrocarbons odour residual oil content <0.003 ppm w/w |
| Sterile Filter (Grade S) | : | Used for removal of Bacteria present in compressed Air, Filter Element of PTFE, Membrane used with Stainless Steel Housing & the Element is Sterilizable upto 50 cycles. |

Specifications:



Aluminum alloy shell filter

Max. working pressure : 16 bar Working temperature : upto 65 ° C



| Madal | 0 | Flow rate at | | Dimensi | on mm | | Filter eleme | nt |
|----------|-------|--------------|---------------|---------|-------|-----|--------------|------|
| Model | Grade | 7 bar, m³/hr | Line Size (d) | L | Н | В | Model No. | Qty. |
| RAF 0060 | v | 060 | 1/2" | 89 | 231 | 126 | RE 0060 - * | 1 |
| RAF 0216 | | 216 | 1" | 120 | 299 | 170 | RE 0216 - * | 1 |
| RAF 0288 | A | 288 | 1½" | 120 | 399 | 210 | RE 0288 - * | 1 |
| RAF 0432 | | 432 | 11/2" | 120 | 399 | 270 | RE 0432 - * | 1 |
| RAF 0522 | В | 522 | 11/2" | 120 | 399 | 270 | RE 0522 - * | 1 |
| RAF 0650 | | 650 | 11/2" | 138 | 624 | 490 | RE 0650 - * | 1 |
| RAF 0720 | С | 720 | 2" | 160 | 463 | 320 | RE 0720 - * | 1 |
| RAF 0840 | | 840 | 2" | 148 | 685 | 560 | RE 0840 - * | 1 |
| RAF 0960 | _ | 960 | 2" | 148 | 685 | 580 | RE 0960 - * | 1 |
| RAF 1200 | D | 1200 | 2 1½" | 160 | 863 | 620 | RE 1200 - * | 1 |
| RAF 1500 | | 1500 | 3" | 336 | 1118 | 920 | RE 1500 - * | 1 |
| RAF 2000 | | 2000 | 4" | 500 | 1150 | 950 | RE 2000 - * | 2 |

Notes: 1. Replace * with the desired Grade of Filter Element

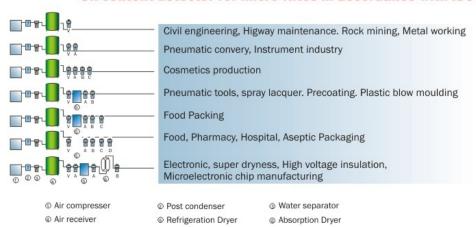
Pressure correction co-efficient Table

| Pressure (Bar) | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 | 15 | 16 |
|---------------------------|------|------|-----|------|------|------|---|------|------|------|-----|------|------|------|----|------|
| Correction Coefficient | 0.25 | 0.37 | 0.5 | 0.62 | 0.75 | 0.87 | 1 | 1.12 | 1.25 | 1.37 | 1.5 | 1.62 | 1.75 | 1.87 | 2 | 2.12 |

ISO 08573 -1 Quality Classifications for Compressed Air

| | Residua | al Solids | Residual Water | Residual Oil | | |
|-------------------------------|---------|-------------------------------------|---------------------------|--------------------------|--|--|
| Grade Max Particle Size mg/m³ | | Max Concentration mg/m ³ | Max Pressure Dew Point °C | Max. Concentration mg/m³ | | |
| 1 | 0.1 | 0.1 | -70 | 0.01 | | |
| 2 | 1 | 1 1 | -40 | 0.1 | | |
| 3 | 5 | 5 | -20 | 1 | | |
| 4 | 40 | 40 | 3 | 5 | | |
| 5 | - | | 7 | 25 | | |
| 6 - | | - | 10 | - | | |

Oil content detector for micro-filtes in accordance with ISO 08573





^{2.} Please contact for information of sterile Filters (Grade - S) and for Higher Sizes